

# BIDDING REQUIREMENTS for PURCHASING

## NOTICE AND INFORMATION FOR BIDDERS

### Attachment A: Bid Breakdown & Schedule

**Bidder:**

**DASNY Contact:**

Theresa Graffeo, Purchasing Coordinator  
[tgraffeo@dasny.org](mailto:tgraffeo@dasny.org)

**Request for Information (RFI's):**

RFI's due February 17, 2023. Submit in writing via email to [tgraffeo@dasny.org](mailto:tgraffeo@dasny.org). Responses will be posted to DASNY's website via addenda no later than February 21, 2023. It is the responsibility of the Bidder to obtain Addenda.

**Product Required By:**

June 2023

**Description:**

Furnish and Deliver Ohio Medical Corporation Flowmeters

**Bid Open Location:**

DASNY, Corporate Headquarters, 515  
Broadway, Albany, NY 12207

**Bid Open Date and Time:**

Tuesday, March 7<sup>th</sup>, 2023, at 2:30PM

Item No.	Manufacturer	Make/Model	Description	QTY	UOM	Unit Price	Extended Price
1	Ohio Medical Corporation	7700 SERIES	Flowmeter, Air 1-15 LPM	27	EA	\$	\$
2	Ohio Medical Corporation	7700 SERIES	Flowmeter, Oxygen 1-15 LPM	27	EA	\$	\$
3	Ohio Medical Corporation	7700 SERIES	Flowmeter, Oxygen, 0.125-3.5 LPM	1	EA	\$	\$
4	Ohio Medical Corporation	PTS-ISU	Regulator, Suction, Intermittent/Continuous	30	EA	\$	\$
5			Inside Delivery (Union Labor)		LS	\$	\$

**TOTAL BID** \_\_\_\_\_

BIDDING REQUIREMENTS for PURCHASING

NOTICE AND INFORMATION FOR BIDDERS

*(The below questions 1) and 2) need only be answered if the above total bid is for one million dollars or more)*

1. Does your firm anticipate the use of subcontractors and outside suppliers specific to this procurement  
Yes ☐ No ☐
2. Does your firm anticipate the creation of employment opportunities arising from this procurement?  
Yes ☐ No ☐

*(The below information must be completed for all bids.)*

Identify all subcontractors, if any: \_\_\_\_\_

STATE, PROVINCE FOR FOREIGN COUNTRY  
THAT YOUR FIRM'S PRINCIPAL PLACE OF  
BUSINESS IS LOCATED:

\_\_\_\_\_  
BIDDER (FIRM NAME)

\_\_\_\_\_  
ADDRESS OF FACTORY OR PLANT WHERE  
ITEMS ARE MANUFACTURED AND/OR  
ASSEMBLED. *(Attach additional sheet(s) if more  
than one manufacturer)*

\_\_\_\_\_  
SIGNATURE

\_\_\_\_\_  
NAME (TYPE/PRINTED)

\_\_\_\_\_  
TITLE

\_\_\_\_\_  
Date

# BIDDING REQUIREMENTS for PURCHASING

## NOTICE AND INFORMATION FOR BIDDERS

### Attachment B: Detailed Specifications

1. Flowmeter, Air 1-15 LPM 7700 SERIES:

Air flowmeter with 0.5 - 15 liters per minute flow.

*Main School 05 - ICU Unit - 1*

*Main School 09 - Med Surg Unit X 4 - 4*

*Main School 017 - Maternity & Pediatric - 2*

*Main School 022 - Nursing Skills Lab 1 - 20*

2. Flowmeter, Oxygen 1-15 LPM 7700 SERIES:

Ohmeda Oxygen flowmeter with 1-15 liter per minute in 0.1-liter increments.

*Main School 05 - ICU Unit - 2*

*Main School 09 - Med Surg Unit X 4 - 4*

*Main School 017 - Maternity & Pediatric - 1*

*Main School 022 - Nursing Skills Lab 1 -20*

3. Flowmeter, Oxygen, 0.125-3.5 LPM 7700 SERIES:

Low flow oxygen flowmeter. Respiratory department to specify part numbers for components (adapters, flowmeter and fitting).

*Main School 017 - Maternity & Pediatric – 1*

4. Regulator, Suction, Intermittent/Continuous PTS-ISU:

Push to set analog intermittent and continuous suction regulator.

*Main School 05 - ICU Unit - 3*

*Main School 09 - Med Surg Unit X 4 - 4*

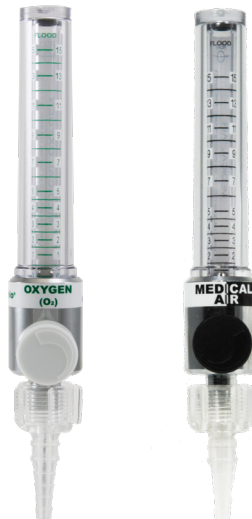
*Main School 017 - Maternity & Pediatric – 1*

*Main School 022 - Nursing Skills Lab 1 - 22*

# Oxygen & Medical Air 7700 Series Pressure Compensated Flowmeters (ISO)



Twin Oxygen



Oxygen

Medical Air



Available "Second Look" Connector —  
for enhanced safety (as shown)

## DESCRIPTION AND APPLICATION

The Pressure Compensated Flowmeter is designed to meet strict standards of durability and precision. The base is constructed of solid chromed brass.

Flowmeters are available with a wide variety of options including DISS power outlets and twin flowmeter configurations. They are also available with an optional plastic DISS tubing nipple and a multitude of wall adapters.

### 0-15 L/min Oxygen and Medical Air Flowmeters

- Provides accurate gas flow measurement and control within a range of 0-15 L/min
- For use in a variety of respiratory therapy clinical applications
- Flush setting delivers a minimum of 50 L/min
- Supply pressure of 50 psi (0-15 L/min Oxygen is also available in 60 psi supply pressure)

### LoFlo 3.5 L/min Oxygen Flowmeter

- Provides highly accurate gas flow measurement and control within a range of 0.125-3.5 L/min
- For use in low flow applications
- Flush setting delivers a maximum of 45 L/min
- Supply pressure of 50 psi (also available in 60 psi supply pressure)

### Neonatal and Pediatric 0-200 cc/min & 0-1 L/min Flowmeter

- Provides highly accurate gas flow measurement and control within a range of 25-200 cc/min (200 cc/min model) & 0.1-1 L/min (0-1 L/min model)
- Neonatal and Pediatric identification (stork label)
- For use in Neonatal, Pediatric and other low flow applications
- Flush setting delivers a maximum of 500 cc/min (200 cc/min model) & 2.5 L/min (0-1 L/min model)
- Supply pressure of 50 psi
- High precision glass ball ensures clear readability

### Twin Oxygen Flowmeters

- Consists of two Pressure Compensated Flowmeters mounted onto a "Y" adapter\*\*
- Features compact design yet can accommodate double humidifiers and nebulizers when necessary

## Lo-High Duplex Oxygen Flowmeters

- Consists of a "Y" adapter with a LoFlo 3.5 flowmeter on the left branch and a 0-15 L/min flowmeter on the right branch
- Configuration allows the clinician better versatility based on clinical demand.

## FEATURES AND BENEFITS

### Durable

- Impact resistant flow tube and shroud
- Solid brass body
- D-Shape knob helps prevent stripping

### Precise

- Pressure compensated, accurate flow readings
- Flow tubes individually tested for accuracy
- High precision glass ball ensures clear readability (0-1 L/min, 0-200 cc/min)

### Safety features

- White background improves visibility
- Knob and needle valve have a stop to help prevent entire component from unscrewing completely
- Color coded to help prevent cross connections

### Optional

- "Second Look" Connector (clear) available on all configurations.
- Traditional color coded connectors available on all configurations

## SPECIFICATIONS\*

### Calibration Pressure and Temperature

- 50 psig (320 kPa) and 70°F (21°C) as specified on the flow tube label
- 60 psig (414 kPa) and 70°F (21°C) as specified on the flow tube label (models: 1109 & 1280)

### Maximum Pressure

100 psig (690 kPa)

### Power Outlet Flow Rate (Power Outlet Models Only)

- Minimum 150 L/min with adequate supply flow

Gas	Scale	Increments	Flow Specifications	Max. Flood/Flush
Oxygen	<b>0-200 cc/min</b>	25 cc/min (starts at 25 cc/min)	+/- 20 cc/min	500 cc/min
Oxygen	<b>0-1 L/min</b>	0.1 L/min (starts at 0.1 L/min)	+/- 0.1 L/min	2.5 L/min
Oxygen	<b>0-3.5 L/min LoFlo</b>	0.125 L/min (from 0.125 to 1 L/min) 0.25 L/min (from 1 to 3.5 L/min)	+/- 0.125 L/min or +/- 10% of reading (whichever is greater)	45 L/min
Oxygen / Medical Air	<b>0-15 L/min</b>	0.5 L/min (from 1 to 5 L/min) 1 L/min (from 5 to 15 L/min)	+/- 0.5 L/min or +/- 10% of reading (whichever is greater)	50 L/min

Specifications are nominal, subject to change without notice.

SHIPPING INFORMATION	0-15 & 0-3.5 L/min Flowmeter	0-1 L/min Flowmeter	0-200 cc/min Flowmeter	Twin Flowmeter
Weight*	5.6 oz (159 g)			16 oz (454 g)
Product Dimensions	5.5 in (139mm) H x 1.1 in (28mm) W x 3.4 in (86mm) D			5.5 in (139mm) H x 6 in (152mm) W x 3.5 in (89mm) D
Package Dimensions	8 in (203mm) H x 4.5 in (114mm) W x 3 in (76mm) D			6.5in (165mm) H x 10.25in (260mm) W x 7.75in (197mm) D

\*Less fittings and adapters

## PARTS CONFIGURATION

# 77XX - XXXX - 9XX

ADAPTER		FLOWMETER TYPE		PATIENT FITTING	
Diamond	<b>01</b>	<b>60 psi Flowmeters (Oxygen)</b>		Clear Tubing Nipple Nut & Gland	<b>31</b>
DISS Handtight	<b>02</b>	0-15 L/min with O <sub>2</sub> DISS	<b>1280</b>	Tubing Nipple Nut & Gland	<b>21</b>
DISS Nut & Gland	<b>03</b>	LoFlo 3.5 with O <sub>2</sub> DISS	<b>1109</b>	DISS Fitting	<b>07</b>
Schrader	<b>04</b>	<b>60 psi Flowmeters (Medical Air)</b>			
Chemetron® Rectangle Striker - Air	<b>05</b>	0-15 L/min with O <sub>2</sub> DISS	<b>1286</b>		
Chemetron® Round Striker - Oxygen	<b>06</b>	<b>60 psi Twin Flowmeter (Oxygen)</b>			
Puritan Bennett®	<b>07</b>	0-15 L/min with O <sub>2</sub> DISS	<b>1292</b>		
OES Twist	<b>08</b>	<b>60 psi Lo-High Duplex (Oxygen)</b>			
MedStar®	<b>09</b>	LoFlo 3.5 & 0-15 L/min	<b>1501</b>		
DISS Male	<b>14</b>	<b>50 psi Flowmeters (Oxygen)</b>			
BSB Female	<b>15</b>	0-15 L/min with O <sub>2</sub> DISS	<b>1284</b>		
BOC	<b>31</b>	LoFlo 3.5 with O <sub>2</sub> DISS	<b>1319</b>		
DIN	<b>32</b>	0-1 L/min with O <sub>2</sub> DISS	<b>1315</b>		
AFNOR	<b>33</b>	0-200 cc/min with O <sub>2</sub> DISS	<b>1318</b>		
AGA	<b>34</b>	<b>50 psi Flowmeters (Medical Air)</b>			
		0-15 L/min with O <sub>2</sub> DISS	<b>1290</b>		



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866.549.6446 | ohiomedical.com



## Push-To-Set™ Vacuum Regulator Intermittent Suction Unit (PTS-ISU)

### Service Manual



ANALOG & DIGITAL — ANSI & ISO

Rx Only

# User Responsibility

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This Product will perform as described in this operating manual and accompanying labels and/or inserts, when assembled, operated, maintained and repaired in accordance with the instructions provided. This Product must be checked periodically. A defective product should not be used. Parts that are broken, missing, worn, distorted or contaminated should be replaced immediately. For service advice, Ohio Medical recommends that a telephone request be made to the nearest Ohio Medical Regional Service Center. This product and any of its parts should only be repaired using written instructions provided by Ohio Medical or by Ohio Medical trained personnel. The Product must not be altered without the prior written approval of Ohio Medical's Quality Assurance Department. The user of this Product shall have the sole responsibility for any malfunction which results from improper use, faulty maintenance, improper repair, damage, or alteration by anyone other than Ohio Medical.

AAAA 12345    This alpha character indicates the year of product manufacture and when the serial number \_\_\_\_\_ was assigned; "L" = 2007, "M" = 2008, "N" = 2009, etc. "I" and "O" are not used.

## Safety Instructions

This manual provides you with important information about the Push-To-Set™ Intermittent Suction Unit (PTS-ISU). To ensure the safe and proper use of this device, READ and UNDERSTAND all of the safety and operating instructions. IF YOU DO NOT UNDERSTAND THESE INSTRUCTIONS, OR HAVE ANY QUESTIONS, CONTACT YOUR SUPERVISOR, DEALER OR THE MANUFACTURER BEFORE ATTEMPTING TO USE THE DEVICE.

## Intended Use

The vacuum regulator is intended to be used in the medical facility as a means to evacuate media (i.e. fluids) from the body. DO NOT use this vacuum regulator for anything other than its intended use.

# Table of Contents

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## 1/Precautions

1.1 Definitions.....	4
1.2 Warnings .....	5
1.3 Cautions .....	5

## 2/Scope

2.1 ANSI Vacuum Regulator (Analog/Digital) .....	6
2.2 ISO Vacuum Regulator (Analog/Digital) .....	6

## 3/Description and Specifications

3.1 Description.....	6
3.2 Specifications .....	7

## 4/Cleaning and Disinfection

4.1 Cleaning .....	8
4.1.1 Routine Exterior Cleaning.....	8
4.1.1.1 Approved Cleaning Solutions .....	8
4.2 Disposal.....	8

## 5/Troubleshooting .....

## 6/Service – Disassembly and Assembly

6.1 Service Tools and Equipment.....	11
6.2 PTS-ISU .....	11
6.2.1 Disassembly .....	11
6.2.2 Assembly .....	11
6.3 Regulator Module .....	12
6.3.1 Disassembly .....	12
6.3.2 Assembly .....	12
6.4 Digital Gauge.....	13
6.4.1 Removal of Batteries .....	13
6.4.2 Inserting Batteries.....	13
6.5 Suction Level Limit Setting (PED and NEO Models ONLY) .....	13
6.5.1 Vacuum Relief Valve Adjustment.....	13
6.5.2 Vacuum Limiting Set Screw Adjustment ...	13
6.5.2.1 Pediatric Unit .....	13
6.5.2.2 Neonatal Unit.....	14

## 7/Service Checkout Procedure

7.1 Setup .....	14
7.2 Push-To-Set™ Test .....	14
7.3 Gauge Test .....	14
7.4 Leak Test .....	15
7.4.1 Supply Side .....	15
7.4.2 Patient Side .....	15
7.5 Flow Test .....	15
7.5.1 Continuous Mode Flow Test .....	15
7.5.2 Intermittent Mode Flow Test .....	16
7.6 Timing Cycle Adjustment .....	16
7.7 Regulation Test.....	17
7.8 Vacuum Build-up/Bleed-down Test .....	17
7.8.1 Intermittent Mode.....	17
7.8.2 Continuous Mode .....	17

## 8/Maintenance

8.1 General Maintenance of Suction Equipment .....	17
8.2 Recommended Maintenance.....	18
8.3 Repair Policy .....	18
8.4 Technical Assistance .....	18
8.5 Return Instructions .....	18
8.6 Installation Procedure for Adapters/Probes and Fittings.....	19

## 9/Ordering Information

9.1 Illustrated Parts.....	20
9.2 Accessories .....	22







## 10/Electromagnetic Compatibility Declarations for PTS Digital

10.1 Guidance & Manufacturer Recommendation....	23
10.2 Immunity to Proximity Fields.....	24



# 1/Precautions

## 1.1 DEFINITIONS

<b>WARNING</b>	possible injury to patient or operator				
<b>CAUTION</b>	possible damage to equipment				
<b>Note</b>	provides additional information to clarify a point in the text				
<b>Important</b>	similar to a note but of greater emphasis				
<b>I O (INT)</b>	Intermittent (ON/OFF)	<b>I (CONT)</b>	Continuous (ON)	<b>O (OFF)</b>	OFF
	Caution		Consult operating manual		Serial Number
	Manufacturer		Device complies with requirements of Directive 93/42/EEC		Product Disposal Instructions
<b>Rx Only</b>	Caution: Federal (USA) law restricts this device to sale by or on the order of a licensed healthcare provider				

## ABBREVIATIONS USED IN THE MANUAL

CCW	Counter-clockwise (decrease)	DISS	Diameter Index Safety System
CW	Clockwise (increase)	OES	Oxequip® Suction
inHg	Inches of mercury	OST	Overflow Safety Trap
in	Inch	NCG	National Compressed Gases
ISU	Intermittent Suction Unit	BOC	British Oxygen Corporation
IFU	Instructions for Use	NEO	Neonatal
kPa	Kilopascals (kPa x 7.50 = 1 mmHg)	NFPA	National Fire Protection Association
mmHg	Millimeters of mercury (mmHg x .133 = kPa)	NPT	National Pipe Thread (USA)
L/min	Liters per minute	MPTS	Multi-Purpose Therapy Stand
mm	Millimeters	ID	Inner Diameter
mL	Milliliters	gal	Gallon
oz	Ounces	PED	Pediatric
°C	Degrees Celsius	PTS	Push-To-Set™
°F	Degrees Fahrenheit	PTFE	Polytetrafluoroethylene
N-m	Newton-Meter (N-m x .737 = ft-lb)	NG	Nasogastric
ft-lb	Foot-Pound Force (ft-lb x 1.356 = N-m)	RH	Relative Humidity
in-lb	Inch-Pound Force (ft-lb x 12 = in-lb)		

## 1.2 WARNINGS

Factory settings may be impacted during transport therefore, the unit's timing cycle should be checked prior to initial use and adjusted if necessary (see Section 7.6 Timing Cycle Adjustment).

This device should be repaired only by qualified Ohio Medical or Ohio Medical-trained, qualified personnel, using only Ohio Medical recommended parts. There are risks associated with using anything other than Ohio Medical parts. Ohio Medical will assume no responsibility for incidents which may occur if the product was not repaired in accordance with procedures authorized by Ohio Medical.

If the vacuum regulator is repaired or disassembled in any manner, the service checkout procedure must be performed before using the equipment on a patient.

After patient use, if regulator is contaminated then handle in accordance with your hospital's infection control policy.

To reduce transportation personnel and/or service personnel exposure to hazardous contamination, DO NOT ship any suction equipment that has been contaminated.

Do not use this device in the presence of flammable anesthetics. Static charges may not dissipate and a possible explosion hazard exists in the presence of these agents.

Connection to positive pressure sources such as oxygen and medical air, even momentarily, could injure the patient or operator.

Ohio Medical will assume no responsibility for incidents which may occur if the product is not used in accordance with product labeling.

To help prevent aspirate from entering the device, wall outlet and pipeline equipment, a safety trap should be attached prior to its use. Aspirate in the regulator, wall outlet and pipeline equipment may impair its operations. The use of the safety trap and suction filter will help prevent this and extend the life of suction equipment.

Use of this equipment adjacent to or stacked with other equipment should be avoided because it could result in improper operation. If such use is necessary, this equipment and the other equipment should be observed to verify that they are operating normally.

Use of accessories, transducers and cables could result in increased electromagnetic emissions or decreased electromagnetic immunity of this equipment and result in improper operation. No cables, transducers, or accessories are required for operation.

Portable RF communications equipment (including peripherals such as antenna cables and external antennas) should be used no closer than 30 cm (12 inches) to any part of the Push-to-Set Vacuum Regulator [Amvex Vacuum Regulator]. Otherwise, degradation of the performance of this equipment could result.

## 1.3 CAUTION

Do not use any Loctite® products or any products which contain Methacrylate Ester as an active ingredient to seal the threads on the adapters/probes and fittings.

Use of lubricants other than recommended may degrade plastic or rubber components.

Do not steam autoclave or liquid sterilize the regulator. Severe impairment to the operation of the regulator will result.

Do not use harsh chemical or cleaning solution. Do not spray cleaners directly onto suction regulators. Only use chemical recommended in this manual.

If any evidence of damage is found, repair as necessary or contact your authorized service provider.

Connection to positive pressure sources such as oxygen and medical air, even momentarily, could damage the equipment.

The suction control knob must be completely pushed in to adjust the vacuum level. Failure to do so may damage the vacuum regulator.

Not for transport use: The categories of field and transport user are specifically defined in ISO 10079-3. "Field" means use at accidents or emergencies outside a hospital. "Transport" means use in ambulances, cars and airplanes. These situations may expose the equipment to uneven support, water, dirt, and mechanical shock and temperature extremes. Ohio Medical Suction equipment has not been tested to comply with the specific requirements of these categories.

Note: Ohio Medical requests that parties acquiring this device:

Report the device's purchase, receipt in trade, return after sale, loss, destruction, or retirement.

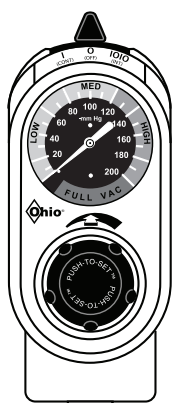
Contact your Ohio Medical customer service representative to obtain manual updates.

Authorized Service Center / Customer Service  
Call 1-866-549-6446 or +1 847-855-0500 for service and repair information.

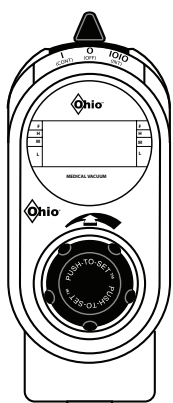
This service manual contains service, maintenance and parts information for the Push-To-Set™ Adult, Pediatric and Neonatal Intermittent Suction Unit (PTS-ISU)

## 2.1 ANSI Vacuum Regulator (Analog/Digital)

**Note:** Part numbers given are for Vacuum Regulators without fittings or adapters/probes.



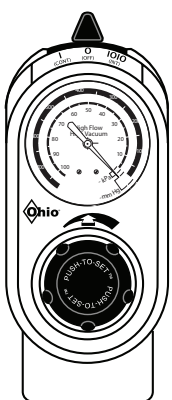
PTS-ISU  
8700-XXXX-900  
Adult: 1251  
Pediatric: 1271  
Neonatal: 1279



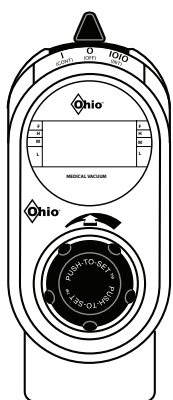
PTS-ISU Digital  
8700-XXXX-900  
Adult: 1351  
Pediatric: 1371  
Neonatal: 1372

## 2.2 ISO Vacuum Regulator (Analog/Digital)

**Note:** Part numbers given are for Vacuum Regulators without fittings or adapters/probes.



PTS-ISU  
8700-XXXX-900  
Adult: 1253  
Pediatric: 1273



PTS-ISU Digital  
8700-XXXX-900  
Adult: 1353  
Pediatric: 6373  
Neonatal: 6372

Figure 1

## 3.1 DESCRIPTION

A patented safety feature Push-To-Set™ (PTS) automatically occludes the patient circuit as the desired vacuum level is selected. It prevents higher than desired vacuum levels from being accidentally delivered when patient suctioning begins. The suction control knob must first be pushed and then turned to set vacuum levels.

Each unit contains a dual spring regulator module to regulate and adjust suction which is precise in the critical care range; Adult: 0-200 mmHg (0-26.7 kPa); Pediatric: 0-135 mmHg (0-18.0 kPa); Neonatal: 0-100 mmHg (0-13.3 kPa) and quickly moves to full wall vacuum for resuscitation. It requires only two turns from zero to full wall vacuum. Each unit contains a vacuum gauge, an ON/OFF switching module and adjustable timing valves.

In use, the vacuum source is connected through the regulator module which functions as an automatic valve. Rotating the suction control knob adjusts the position of the regulator module and selects a predetermined level of suction.

During use, as the flow requirement increases, the valve automatically opens to maintain suction at the preset level. Conversely, when the flow requirement decreases, the valve automatically closes to maintain suction at the preset level. The same mechanism compensates for changes in supply vacuum to automatically maintain the pre-set suction level.

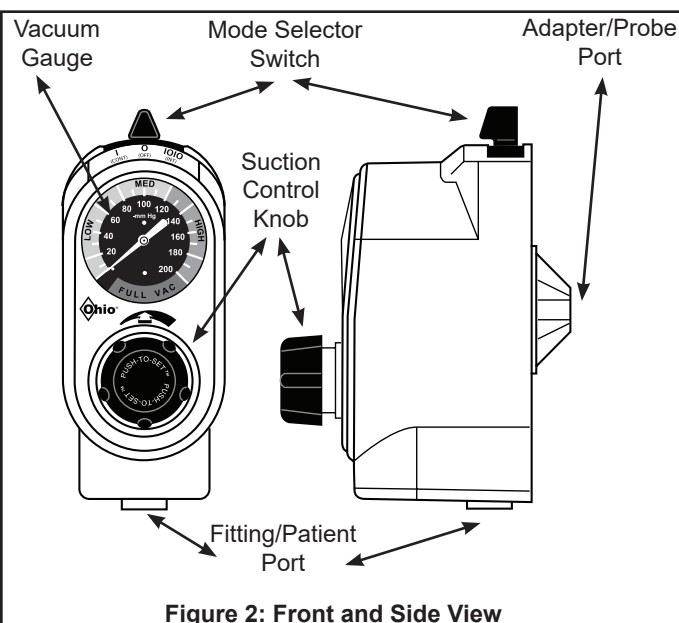


Figure 2: Front and Side View

# 3/Descriptions and Specifications

## 3.2 SPECIFICATIONS

### TECHNICAL SPECIFICATIONS

Performance				
		Adult	Pediatric	Neonatal
Flow rate	Continuous	80 L/min <sup>3</sup>	80 L/min <sup>3</sup>	80 L/min <sup>3</sup>
	Intermittent	8 L/min	8 L/min	8 L/min
		0-16 L/min (Preset at 8 L/min)		
Timing	15 seconds ON, 8 seconds OFF (± 3 seconds) Can be adjustable Starts in the ON cycle			
Positive Pressure Safety Relief Valve	Located in the vacuum supply line to prevent pressurization of the patient connection by failed injector vacuum (Venturi) units, or inadvertent cross connection to pressured gases.			
Gauge Accuracy		Analog <sup>1</sup>		Digital <sup>2</sup>
Adult	0-200 mmHg (0-26.7 kPa)	±5% Full-scale		±1% Full-scale
Pediatric	0-160 mmHg (0-21.3 kPa)	±5% Full-scale		±1% Full-scale
Neonatal	0-160 mmHg (0-21.3 kPa) 0-100 mmHg (0-13.3 kPa)	±5% Full-scale -		- ±1% Full-scale
Physical				
Dimensions	6.5"H x 2.8"W x 4.8"D (16.5 cm x 7.1 cm x 12.2 cm)			
Weight	20 oz (567 grams)			
Battery	Two 2/3 AA, 3.6V, 1.6 Ah, lithium			

<sup>1</sup>full scale deflection

<sup>2</sup>full range at 22°C

<sup>3</sup>not adjustable, without fittings at full increase

### ENVIRONMENTAL SPECIFICATIONS

Operating Temperature Range	50 to 104°F (10 to 40°C)
Storage and Transport Temperature Range	-13 to 158°F (-25 to 70°C)
Operating Atmospheric Pressure Range	80 to 106 kPa
Storage and Transport Atmospheric Pressure Range	50 to 106 kPa
Operating and Storage Relative Humidity	5 to 95% RH (Non-condensing)
Ingress Protection Rating	IP 20

# 4/Cleaning and Disinfection

---

## 4.1 CLEANING AND DISINFECTION

**WARNING:** After patient use, regulators may be contaminated. Handle in accordance with your hospital's infection control policy.

**CAUTION:** Suctioned fluids drawn into a vacuum regulator do not stop in the regulator. They proceed through it into the wall outlet and pipeline system. Failure to clean and disinfect the wall outlet and pipeline system may result in damage to this equipment.

### 4.1.1 Routine Exterior Cleaning

Routine cleaning of the regulator is recommended as a standard procedure after each use. Wipe all exterior surfaces with a solution of water and mild detergent and/or an approved cleaning solution.

#### 4.1.1.1 Approved Cleaning Solutions

- Sodium Hypochlorite 0.5% (Bleach): Mixture of 13 fl. oz. of bleach to 1 gallon (128 fl. oz.) tap water
- Isopropyl Alcohol 70%
- Hydrogen Peroxide 3%
- Cavicide® Ready to use full strength



## 4.2 DISPOSAL

Digital Product Only: The batteries and circuit board are not suitable for regular trash disposal.

Follow local guidelines for disposal of other components.

Device may contain bio-hazardous material and should be disposed of properly. Follow local guidelines for disposal of bio-hazardous material.

SYMPTOM	POSSIBLE CAUSES	POSSIBLE SOLUTION
Unit fails to provide vacuum at patient port in all modes.	Mode Selector Switch is at O(OFF) position	Move mode selector switch [34] to desired mode.
	Mode Selector Switch is at  O O(INT) mode and unit stays in the OFF cycle.	Adjust/Replace Timing Module Assembly [24]
	No Supply Vacuum	Check Hospital vacuum level (should be at least 500 mmHg (66.7 kPa).
	Damaged/Clogged Supply side or Patient side fittings	Replace fittings if damaged/clogged Retighten/Torque if found loose
	Knob fails to return when pushed	Push and rotate the knob [3] if stuck Replace actuator [10], drive gear [7], Regulator Case [6], OTS assembly [11].
	Knob stuck at OFF position (all the way counter clock direction)	Push and Rotate Knob [3] to clock wise direction
	Damaged Regulator Module	Regulator Module Assembly [14]
	Clogged external filter	Replace external filter
	Overflow protection device is shut off	Check(Reset float)/Replace Overflow protection device
	Loose or incorrect set-up	Set-up unit correctly without any leak.
	Aspirant draw into unit	Follow your facilities procedures for handling contaminated products. (DO NOT SEND UNIT BACK TO THE MANUFACTURER)
Gauge doesn't respond to changes in suction	Gauge assembly is not properly aligned.	Ensure gauge assembly [8] is properly aligned.
	Missing/Damaged O-Rings	Replace O-Rings [13]
	Gauge assembly is damaged	Replace gauge assembly [8]
	Digital Unit Only: Depleted batteries	Digital Unit Only: Replaced Gauge [8]/Batteries
Suction level cannot be adjusted	Unable to push and rotate knob	Push and rotate knob [3] if stuck Replace actuator [10], drive gear [7], Regulator Case [6], OTS assembly [11].
	Damaged OTS assembly	Replace OTS assembly [11]
	Regulator module is stuck in full OFF or full ON position	Rotate the knob [3] to free the Regulator Module Assembly [14]
	Snap cap separated from regulator module housing.	Reassemble snap cap [15] onto regulator module housing [21] Replace snap cap [15] and/or regulator module housing [21] Replace Regulator Module Assembly [14]
	Damaged/Missing spring inside regulator module assembly	Replace Regulator module assembly [14]
	Damaged/Missing O-ring, Quad-ring on regulator module	Replace O-ring [22] and/or Quad-ring [23]
	Damaged Diaphragm inside regulator module	Replace Diaphragm [17] or regulator module assembly [14]
	Damaged Regulator Module Assembly	Replace Regulator module assembly [14]

## 5/Troubleshooting

SYMPTOM	POSSIBLE CAUSES	POSSIBLE SOLUTION
Erratic gauge movement resulting from regulator adjustment	Damaged Diaphragm inside regulator module	Replace Diaphragm [17] or regulator module assembly [14]
	Damaged/Missing O-ring, Quad-ring on regulator module	Replace O-ring [22] and/or Quad-ring [23]
	Gauge assembly is damaged	Replace gauge assembly [8]
Knob stuck in full OFF or full ON position	Excessive force applied	Rotate the knob [3] to free the Regulator Module Assembly [14]
Suction level can be adjusted without pushing the knob in	Damaged drive gear	Replace drive gear [7]
	Damaged actuator	Replace actuator occlude-to-set [10]
	Damaged Knob	Replace knob [3]
Gauge won't zero	Damaged gauge assembly	Replace gauge assembly [8]
Unit fails to cycle properly in INT mode	INT mode not selected	Turn selector switch [34] to INT position
	Timing Module Assembly not assemble correctly	Assemble Timing Module Assembly [24] as shown in diagram.
	Damaged Selector switch	Replace Selector switch [34]
	Damaged Selector switch	Replace Selector switch [34]
	Missing O-ring on timing module assembly	Replace O-ring [13] on Timing Module Assembly [24]
	Flow control valve is fully in	Adjust Flow control valve [28].
	Evidence of Aspirant on patient port of Timing Module Assembly (other side of flow control valve)	Unit is contaminated - Follow your facilities procedures for handling contaminated products. (DO NOT SEND UNIT BACK TO THE MANUFACTURER)
	Timing Module Assembly adjusted incorrectly	Adjust/Replace timing on timing module assembly [24] as shown in section 9.1.
	Damaged Timing Module Assembly	Replace Timing Module Assembly [24]
	Damaged manifold Assembly	Replace manifold assembly [35]
Whistling/buzzing noise from the unit	Need to apply grease on stem on regulator module	Apply grease on stem [18]
Gauge responds slowly to changes in suction/failed bleed down test	Blocked bleed hole orifice	Clean bleed hole orifice [32]
	Damaged gauge assembly	Replace gauge assembly [8]
	Damaged/Clogged Supply side or Patient side fittings	Replace fittings if damaged/clogged Retighten/Torque if found loose
Vacuum relief valve activates below specified range {PED and NEO ONLY}	Damaged regulator case	Replace regulator case [6]
	Damaged diaphragm	Replace diaphragm [17]
	Damaged/loose set screw	Replace/Adjust set screw 8700-0007-400.
	Damaged vacuum relief assembly	Replace vacuum relief assembly 6700-0045-700.
Vacuum relief valve does not activate at specified range {PED and NEO ONLY}	Damaged vacuum relief assembly	Replace vacuum relief assembly and follow section 7.5 suction level limit setting.

Note: [ ] indicate item number for reference from page 20.



# 6/Service - Disassembly and Assembly

## 6.1 Service Tools and Equipment

**CAUTION:** Use of lubricants other than recommended, may degrade plastic or rubber components.

The following items should be on hand during any service procedure:

- Supply Vacuum: 500 mmHg (66.7 kPa) minimum and 80 L/min open air flow minimum
- Phillips-head screwdriver, No. 2
- Flat-head screwdriver, 1/4 inch
- Phillips-head screwdriver, No. 1
- Open-end adjustable wrench
- Wooden toothpick (O-ring remover)
- Tweezers (Filter remover)
- Tubing clamp
- 1500 mL suction canister with lid
- Bubble leak tester
- Ball Vac Kote® 37951M or equivalent
- Dow Corning® 111 grease (Ohio Medical P/N 6700-0074-200)
- Loctite® 242 removable thread locker (Ohio Medical P/N 0220-5016-300)
- Stop watch
- Vacuum Calibration Gauge, zero to full wall vacuum range (0-760 mmHg/0-101.3 kPa), recommend Dwyer® Series DPG-100 Digital Pressure Gauge or equivalent (Dwyer Instruments)
- 50 L/min Flowmeter, 6-50 L/min scale, recommend Dwyer VFA-26 or equivalent (Dwyer Instruments)
- 10 L/min Flowmeter, 1-10 L/min scale, recommend Dwyer VFB-66 or equivalent (Dwyer Instruments)

## 6.2 PTS-ISU

### 6.2.1 Disassembly

**WARNING:** If the vacuum regulator is repaired or disassembled in any manner, the service checkout procedure must be performed before using the equipment on a patient.

**WARNING:** To reduce service personnel exposure to hazardous contamination, clean and disinfect all suction equipment before disassembly.

**CAUTION:** The gauge assembly must be handled with utmost care. Do not rest the gauge on its face.

**Note:** See Section 9.1 Illustrated Parts

1. Remove the four case screws from the back of the unit.
2. Holding the unit face-up, carefully pull the case and

knob assembly off the backplate. Remove, clean, and/or replace the cover strip.

3. To remove the gauge assembly and foam, grasp gauge and pull straight out. Lubricate or change the gauge O-rings if needed.
4. Remove actuator and Push-To-Set™ assembly.
5. To remove the regulator module, grasp the stud and rotate clockwise.

**Note:** To disassemble the regulator module, refer to Section 6.3 Regulator Module.

6. Remove the Unilogic module by removing the 2 deep center side screws (No. 1 Phillips). Remove and check beige filter, green filter and seven O-rings. Replace filters if needed. Replace or lubricate O-rings if needed.
7. If needed, remove the timing valve and the flow control valve with a flat-head screwdriver. Replace or lubricate the O-rings if needed.
8. Remove the detent plate and the mode selector switch.
9. Remove the gauge bleed hole filter from the manifold assembly. Replace if needed.
10. Grasp the positive pressure relief valve, and pull from the manifold assembly. Replace if torn or damaged.
11. If needed, remove the faceplate as follows:
  - a. Carefully peel back and remove label from the knob.
  - b. Disconnect the knob from the drive gear by grasping the knob to remove the knob screw.
  - c. Rotate the faceplate collar counter-clockwise to remove.
  - d. Remove the faceplate.
12. Grab pull-tab on vacuum relief plug (or vacuum relief valve on PED/NEO units) and pull to remove. Replace if damaged.

### 6.2.2 Assembly

**CAUTION:** To prevent stripping the plastic case threads, place the manifold screws in the holes and turn counter-clockwise until it drops into the original threads, then tighten the screws.

1. Before assembly, lubricate all O-rings and the rubber surface on the inside of the mode selector switch with a small amount of Dow Corning® 111 Valve Lubricant & Sealant, or equivalent.
2. Place the gauge bleed hole filter in its proper location.



## 6/Service - Disassembly and Assembly

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3. Install the positive pressure relief valve and the vacuum relief plug (or vacuum relief valve on PED/NEO units).
4. Unilogic Module Assembly
  - a. Install the beige and green filters in the Unilogic module.
  - b. Install the seven O-rings on the posts of the Unilogic module.
  - c. If removed during disassembly, install the timing valves and/or flow control valve. Rotate each clockwise about 3 turns from thread engagement.
5. Mode Selector Switch Assembly
  - a. Place the mode selector switch on the manifold assembly with the rubberized side down.
  - b. Place the detent plate on the manifold assembly with the detent fingers facing down.
  - c. Install the Unilogic module. Push down until all posts and O-rings are seated into manifold assembly. Firmly tighten the two small screws to maximum torque of 4 in-lbs (0.45 N-m).
  - d. After tightening the screws, test that the mode selector switch's movement is firm. Do not over tighten the screws.
6. Install the regulator module assembly by placing it in the manifold and turning counter-clockwise. Rotate the module so that the flat sides of the stud are vertical.
7. Install Push-To-Set™ assembly in the manifold.
8. Position the actuator on the Unilogic module over the regulator module assembly and resting on the Push-To-Set™ assembly.
9. Gauge Assembly
  - a. Place one O-ring on the gauge post on the Unilogic module assembly.
  - b. Insert one O-ring into the gauge orifice. Ensure O-ring is flush with the back of the gauge.
  - c. Attach the foam to the back of the gauge with the short leg at the six o'clock position. Place the gauge assembly on the gauge post on the Unilogic module assembly and press down firmly. Ensure the gauge assembly is properly aligned.
10. Case Assembly
  - a. With the case facing up, place the faceplate

on the case.

- b. Attach the faceplate collar by placing it on the faceplate around the knob stem. Rotate clockwise to tighten.
- c. Place the drive gear inside the knob stem in the back of the case.
- d. Place the knob on top of the drive gear on the front of the case and rotate the knob until its keys align with the drive gear.
- e. Place the screw in the center of the knob and tighten to fasten the drive gear to the knob.
- f. Place the label on the knob.
- g. With the unit facing up, place the case assembly on top of the unit.
- h. Install and tighten the four screws in the back of the unit.

11. Install adapters/probes and fittings.

**Note:** For proper installation of adapters/probes and fittings, see Section 8.6 Installation Procedure for Adapters/Probes and Fittings.

### 6.3 Regulator Module

**Note:** See Section 9.1 Illustrated Parts

**CAUTION:** Do not lubricate any internal components of the regulator module assembly.

#### 6.3.1 Disassembly

1. Remove the quad-ring from the piston stem and the O-ring from the housing. Lubricate or replace if needed.
2. Lift and pull tabs to pry off and remove the cap.
3. Peel the diaphragm from the piston head.
4. With the piston head facing down, lift the housing to separate.
5. Remove springs from the piston stem.

#### 6.3.2 Assembly

1. With the piston head facing down, place the springs on the piston stem.
2. Place the housing over the piston and slide the piston stem into the housing.
3. Place the quad-ring on the tip of the piston stem.
4. Place the O-ring on the housing.
5. Fold the diaphragm and place it on the piston head.
6. Place the cap on the housing and press until it

snaps into place.

### 6.4 Digital Gauge

**Important: BATTERY LOW INDICATOR:** When a battery icon appears on the gauge it indicates that the battery is low. Please take the unit out of service immediately and contact an Ohio Medical Customer Service Representative for battery replacement.

**Important:** If the low battery condition is not addressed and the battery becomes fully depleted, the gauge will not show any readout, including the low battery icon or gauge pressure. If the gauge were to go blank during suctioning, the unit will continue to suction and the intermittent feature will continue to operate. Once completing that procedure, it is important to immediately take the unit out of service and contact an Ohio Medical Customer Service Representative for battery replacement.

**Note:** Both batteries are positioned with the positive side facing up relative to the display.

#### 6.4.1 Removal of Batteries

1. Remove digital gauge as described in Section 7.2.1 Disassembly.
2. Using a flat-head screwdriver, push batteries out at a 45° angle.

#### 6.4.2 Inserting Batteries

1. Place negative side of battery into battery slot (battery will be at an angle).
2. Using a flat-head screwdriver, gently push in positive battery contact while sliding battery in place.

### 6.5 Suction Level Limit Setting (PED and NEO Models ONLY)

**⚠ WARNING: This Low Vacuum Limit Setting Procedure must be followed when repairing Low Vacuum Regulators. Failure to do this may result in suction exceeding the prescribed level.**

#### 6.5.1 Vacuum Relief Valve Adjustment

1. Remove the cover (see Section 6.2.1 Disassembly).
2. Connect the supply vacuum to the adapter/probe port.
3. Connect an external vacuum test gauge to the patient port.

4. Move the mode selector switch to | (CONT).
  5. Slowly rotate the regulator module to increase the vacuum level. Note the suction level at which the relief valve opens. The relief valve should open at 140 mmHg  $\pm$  5 mmHg (18.7 kPa  $\pm$  0.7 kPa) on the external test gauge.
  6. If adjustment is required, grip the vacuum relief valve firmly with pliers and rotate the screw about 1/8 turn with a screwdriver. Repeat the previous step and check the suction level at which the valve opens.
- Note:** Clockwise rotation will increase the suction level at which the relief valve opens. Counter-clockwise rotation will decrease it.
7. Lock the adjusting screw with a drop of removable thread locker such as Loctite 242. Repeat step 5 to verify the vacuum relief valve setting.
  8. Re-attach the cover (see Section 6.2.2 Assembly).

**WARNING: Excess Loctite® may seal the steel ball to the seat. This will disable the vacuum relief valve and may allow suction to exceed the preset limit.**

**CAUTION:** When Loctite is used on the vacuum relief safety valve, ensure that it only contacts the metal parts. Loctite causes many plastic parts to deteriorate.

#### 6.5.2 Vacuum Limiting Set Screw Adjustment

##### 6.5.2.1 Pediatric Unit

1. Adjust the regulator until the unit's gauge reads 135 mmHg (18.0 kPa).
2. Rotate the set screw located above the regulator knob clockwise until it stops against the regulator module and then place one drop of Loctite 242 onto the set screw.
3. Turn the regulator counter-clockwise then clockwise until it stops against the set screw. Ensure that the gauge reads 135 mmHg  $\pm$  5 mmHg (18.0 kPa  $\pm$  0.7 kPa) and that the relief valve does not activate. For the digital unit, ensure that the gauge reads 135 mmHg  $\pm$  2 mmHg (18.0 kPa  $\pm$  0.3 kPa).

##### 6.5.2.2 Neonatal Unit

1. Adjust the regulator until the unit's gauge reads 100 mmHg (13.3 kPa).

# 7/Service Checkout Procedure

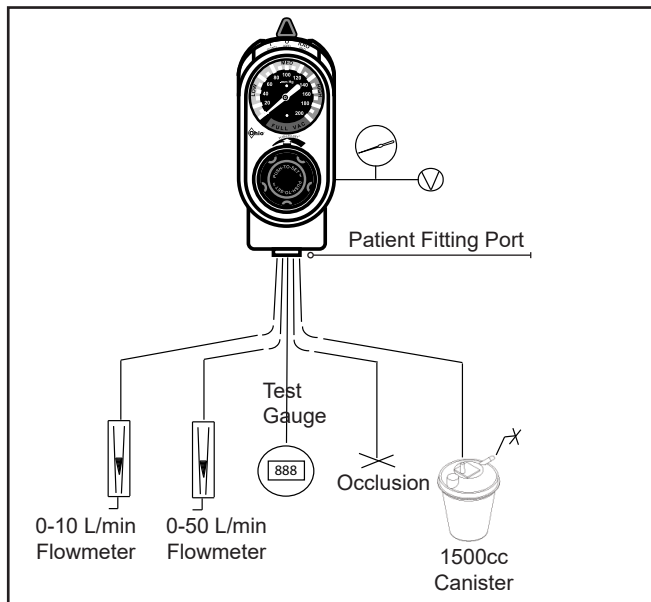
2. Rotate the set screw located above the regulator knob clockwise until it stops against the regulator module and then place one drop of Loctite 242 onto the set screw.
3. Turn the regulator counter-clockwise then clockwise until it stops against the set screw. Ensure that the gauge reads 100 mmHg  $\pm$  5 mmHg (13.3 kPa  $\pm$  0.7 kPa) and that the relief valve does not activate. For the digital unit, ensure that the gauge reads between 99 mmHg and FULL (13.2 kPa and FULL).

## 7.1 Setup

1. Verify there is 500 mmHg  $\pm$  10 mmHg (66.7 kPa  $\pm$  1.3 kPa) vacuum on the supply gauge.
2. The supply open flow must be 80 L/min minimum.
3. Connect the supply vacuum to the adapter/probe port.

## 7.2 Push-To-Set™ Test

1. Connect the 10 L/min flowmeter to the patient port.
2. Move the mode selector switch to | (CONT).



**Figure 9: Service Checkout Procedure Setup**

3. Set 200 mmHg (26.6 kPa) on the gauge and keep the knob pushed in. For the pediatric unit set at 135 mmHg (18.0 kPa) and for the neonatal unit set at 100 mmHg (13.3 kPa).
4. Make certain leakage at the patient port connection is no more than 1 L/min.
5. While observing the flowmeter with the knob still

pushed in, rotate the knob. Leakage should be no more than 1 L/min. Release the knob and move the mode selector switch to O (OFF).

## 7.3 Gauge Test

**Note:** Analog gauges are supplied with an accuracy of  $\pm 5\%$  of full scale deflection throughout their range. See step 4 of Section 7.7 Regulation Test.

**Note:** Digital gauges are supplied with an accuracy of  $\pm 1\%$  of full range at 22°C.

**Note:** All gauge needles should come to rest within the zero range bracket or return to the stop pin when no suction is being supplied. Gauges which do not comply may be out of calibration. Digital gauge should read "0" when no suction is applied. No calibration required on digital gauges.

**Note:** When checking the accuracy of the gauge on the analog unit, be sure that the calibration gauge has an accuracy of 1% of full scale deflection or better.

1. Connect the regulator's fitting/patient port to the low calibration gauge with tubing.
2. Move the mode selector switch to | (CONT).
3. Ensure that the gauge is in agreement with the low vacuum calibration gauge within  $\pm 10$  mmHg ( $\pm 1.3$  kPa) for the adult model. For the PED/NEO models, ensure that the calibration gauge is within  $\pm 8$  mmHg ( $\pm 1.1$  kPa). Recommended test points are 40 and 80 mmHg (5.3 and 10.7 kPa) for the adult/PED/NEO models and 140 mmHg (18.7 kPa) for the adult model only.
4. Adult model ONLY: Push and rotate the suction control knob fully clockwise. Ensure that the vacuum calibration gauge reads at least 450 mmHg (60.0 kPa) and that the gauge on the unit is in the FULL VAC range.
5. For the adult model ONLY: Move the mode selector switch to |O|O (INT) and ensure that the vacuum calibration gauge reads at least 400 mmHg (53.3 kPa).
6. Push and rotate the suction control knob fully counter-clockwise (decrease) and verify the gauge reading decreases to zero.

## 7.4 Leak Test

### 7.4.1 Supply Side

1. Connect the adapter/probe port to port "A" of the bubble leak tester. Allow the fitting/patient port to be open to air.
2. Move the mode selector switch to O (OFF).
3. Connect port "B" of the bubble leak tester to the supply vacuum regulated to 500 mmHg (66.7 kPa).
4. Wait 20 seconds. No more than 6 bubbles should appear in the next ten seconds.

Prior to venting port "A" of the bubble leak tester to atmosphere (i.e. turning the supply regulator off), ensure the tubing from port "B" has been disconnected from the adapter/probe port of the vacuum regulator.

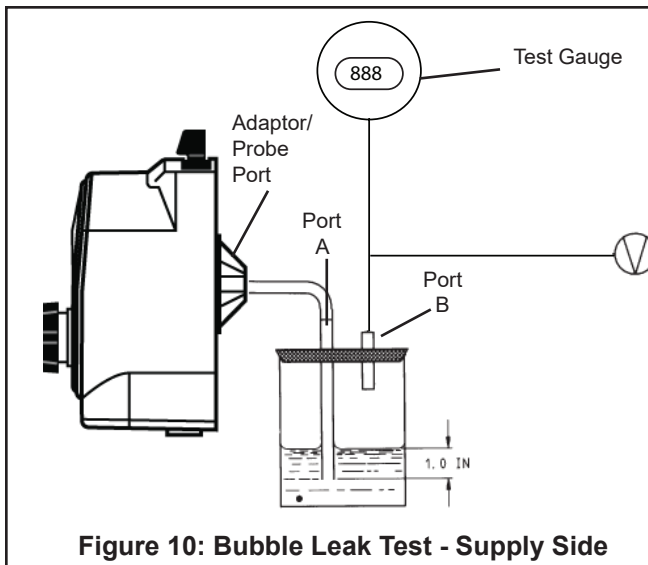


Figure 10: Bubble Leak Test - Supply Side

### 7.4.2 Patient Side

1. Connect the supply vacuum tubing to the adapter/probe port.
2. Connect the fitting/patient port to port "A" of the bubble leak tester with tubing. Allow port "B" of the bubble leak tester to be open to air.
3. Rotate the suction control knob a minimum of one full turn clockwise (increase). No bubbles should appear in the next ten seconds.
4. Rotate the suction control knob fully counter-clockwise (decrease).
5. Move the mode selector switch to | (CONT). No bubbles should appear in the next ten seconds.

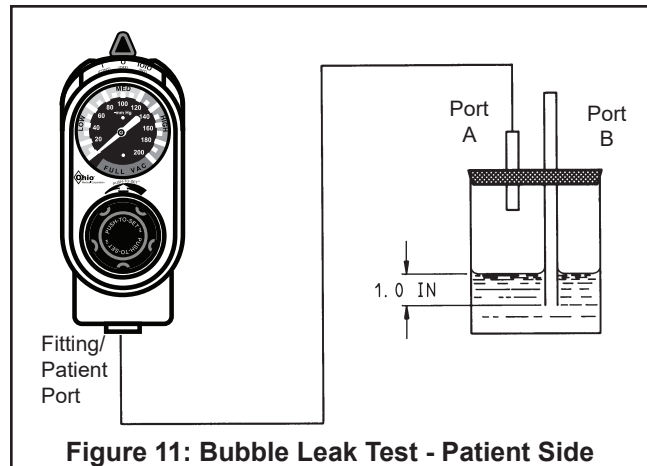


Figure 11: Bubble Leak Test - Patient Side

## 7.5 Flow Test

**Note:** All PTS-ISU models should produce a minimum of 25 L/min from the patient port given the following conditions:

- The supply open flow is 80 L/min minimum.
- The supply vacuum pressure is 500 mmHg  $\pm$  10 mmHg.
- The unit has fittings on the fitting/patient and adapter/probe ports with minimum inner diameters of 0.140".
- The unit is either directly connected to the vacuum source, or connected with a tube no more than 4" in length with a minimum inner diameter of 0.25".
- The unit is connected to a flowmeter with a tube no more than 4" in length with a minimum inner diameter of 0.25".
- The unit is set to 100 mmHg  $\pm$  5 mmHg (12.7 kPa  $\pm$  0.7 kPa) in | (CONT) mode.
- Adult models ONLY: the unit should produce a minimum of 40 L/min at maximum vacuum in | (CONT) mode.

### 7.5.1 Continuous Mode Flow Test

1. Connect the fitting/patient port to the 50 L/min flowmeter.
2. Move the mode selector switch to | (CONT).
3. Set the unit to 100 mmHg  $\pm$  5 mmHg (12.7 kPa  $\pm$  0.7 kPa).
4. Release the suction control knob and verify that the flow rate exceeds 25 L/min.
5. Adult models ONLY: Push and rotate the suction control knob fully clockwise.
6. Release the suction control knob and verify that the flow rate exceeds 40 L/min.

## 7/Service Checkout Procedure

### 7.5.2 Intermittent Mode Flow Test

1. Remove the faceplate (see Section 6.2.1 Disassembly).
  2. Use a flat-head screwdriver to rotate the flow control valve two turns counter-clockwise from its seat.
  3. Move the mode selector switch to | (CONT).
  4. Set 120 mmHg (16.0 kPa) on the regulator gauge (100 mmHg (13.3 kPa) for PED and 80 mmHg (10.7 kPa) for NEO).
  5. Connect the regulator fitting/patient port to the 10 L/min flowmeter.
  6. Move the mode selector switch to |O|O (INT).
  7. During the "ON" cycle, adjust the intermittent flow rate to 8 L/min  $\pm$  1 L/min. To increase the flow rate turn the valve counter-clockwise. To decrease the flow rate turn the valve clockwise.
3. Occlude the fitting/patient port by inserting a plug or clamping the tubing. (See Figure 9)
  4. Move the selector switch to | (CONT).
  5. Set 120 mmHg (16.0 kPa) on the regulator gauge for the adult model. For the pediatric model, set the regulator gauge to 100 mmHg (13.3 kPa) and for the neonatal model, set the regulator gauge to 80 mmHg (10.7 kPa).
  6. Move the mode selector switch to |O|O (INT) with the fitting/patient port still occluded.
  7. Wait 20 seconds. If the regulator does not cycle "OFF" within 20 seconds, use a flat-head screwdriver to rotate the "ON" timing valve stem counter-clockwise and continue rotating until the unit cycles "OFF" (Figure 14).
  8. Wait 20 seconds. If the regulator does not

### 7.6 Timing Cycle Adjustment

**WARNING:** If the timing valves are turned all the way clockwise, the PTS-ISU will not cycle.

Factory Settings:

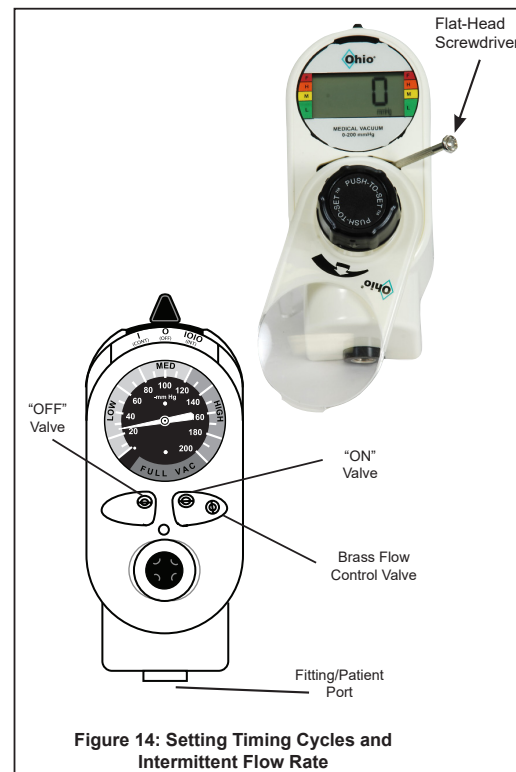
"ON" Cycle: 15 seconds  $\pm$  3 seconds

"OFF" Cycle: 8 seconds  $\pm$  3 seconds

To set the timing cycles, perform the following procedure.

Note: Please have a stop watch on hand to measure the length of the timing cycles.

1. Rotate the collar which is located directly behind the suction control knob counter-clockwise until loose (Figure 12).
2. Unhook the faceplate by pulling it forward until it is loose and rotates downward (Figure 13).



cycle "ON" within 20 seconds, use a flat-head screwdriver to rotate the "OFF" timing valve stem counter-clockwise and continue rotating until the unit cycles "ON".

9. Once the regulator has completed an "ON" and "OFF" cycle, fine tune each cycle to the desired time by adjusting the corresponding valve. To increase the time, turn the timing valve stem clockwise. To decrease the time, turn the timing valve stem counter-clockwise.

Note: Start by using half turn increments to adjust the



timing. As the target time is approached, use finer adjustments, e.g., 1/8 turn, to reach the desired timing.

10. Re-attach the faceplate by rotating it upward and snapping it in place.
11. Tighten the collar (located behind the suction control knob) by rotating it clockwise to tighten.

### 7.7 Regulation Test

1. Remove any equipment attached to the patient port.
2. Set the unit to 100 mmHg (13.3 kPa).
3. Open and close the fitting/patient port several times to create various flow rates through the regulator.
4. With the fitting/patient port occluded, the gauge should return to the setting listed in step 2 within the following tolerances:
  - For analog units, the gauge should return to  $\pm 10$  mmHg ( $\pm 1.3$  kPa) for the adult model and  $\pm 8$  mmHg ( $\pm 1.1$  kPa) for the PED/NEO models.
  - For digital units, the gauge should return to  $\pm 2$  mmHg ( $\pm 0.3$  kPa) for the adult/PED models and  $\pm 1$  mmHg ( $\pm 0.1$  kPa) for the NEO model.

### 7.8 Vacuum Build-up/Bleed-down Test

#### 7.8.1 Intermittent Mode

1. Move the mode selector switch to |O|O (INT).
2. Connect the regulator fitting/patient port to the 1500 mL suction canister with lid.
3. Set 120 mmHg (16.0 kPa) on the regulator gauge for the adult model. For the pediatric model, set the regulator gauge to 100 mmHg (13.3 kPa) and for the neonatal model, set the regulator gauge to 80 mmHg (10.7 kPa).
4. During the "ON" cycle, check that the suction increases to the preset 120 mmHg (16.0 kPa) for the adult model, 100 mmHg (13.3 kPa) for the pediatric model, and 80 mmHg (10.7 kPa) for the neonatal model within 5 seconds or less on the regulator gauge.
5. During the "OFF" cycle, check that the suction decreases to zero on the regulator gauge (zero stop pin for analog gauge) within 5 seconds.
6. If the regulator fails either the build-up or bleed-down test, replace the regulator module.

#### 7.8.2 Continuous Mode

1. Move the mode selector switch to | (CONT).
2. Set 120 mmHg (16.0 kPa) on the regulator gauge for the adult model. For the pediatric model, set the regulator gauge to 100 mmHg (13.3 kPa) and for the neonatal model, set the regulator gauge to 80 mmHg (10.7 kPa).
3. Move the mode selector switch to O (OFF) and observe the gauge. Check that the suction decreases to zero on the regulator gauge (zero stop pin for analog gauge) within 10 seconds.

### 8.1 General Maintenance of Suction Equipment

**WARNING: The Pre-use Checkout Procedure must be performed before using this equipment on each patient. If the regulator fails any part of the Pre-use Checkout Procedure, it must be removed from service and repaired by qualified service personnel.**

**WARNING: If the unit has been contaminated, clean and disinfect all suction equipment before disassembly.**

Protection of the vacuum piping system is as important as maintenance of the suction equipment. The use of collection canisters with reliable shut-off valves, overflow safety trap assemblies and disposable suction filters will protect the regulator, wall outlet, and piping system.

Routine maintenance and inspection are important to the performance of suction equipment. The following is a recommended list for care of suction equipment after each patient use.

1. Keep connecting tubing, fittings and adapters/probes clean.
2. Wipe all exterior surfaces with a solution of water and mild detergent or approved cleaning solutions.
3. Perform a careful visual inspection of the vacuum regulator.
4. Check that the high flow disposable suction filter is clean and in good condition.
5. Check that all tubing is in good condition and connected securely to the correct ports.
6. Check the floats in the Overflow Protection Device and collection canister for correct operation.
7. Perform the Pre-use Checkout Procedure.

# 8/Maintenance

## 8.2 Recommended Maintenance

We recommend the following to determine maintenance appropriate for each facility:

1. Periodically inspect the overall condition of the vacuum regulator. Test gauge accuracy (Section 7.3 Gauge Test) and perform the pre-use checkout procedure (See PTS-ISU Instructions for Use for the Pre-use Checkout Procedure). If the regulator does not pass, refer to troubleshooting (Section 5 Troubleshooting).
2. Determine maintenance based on data from your periodic inspections. Follow the guidelines below.

Item	Comments
Perform Service Checkout Procedure	If the regulator does not pass, refer to troubleshooting (Section 6 Troubleshooting). Repair as needed
Check elastomeric parts, O-rings, gaskets, diaphragms, internal filters	Cleaning, lubrication and replacement interval depends on hours of usage and environmental conditions. Replace, lubricate, and repair as needed

## 8.3 Repair Policy

**WARNING:** To reduce transportation personnel and/or service personnel exposure to hazardous contamination, clean and disinfect all suction equipment before shipping for service.

**CAUTION:** Do not steam autoclave or liquid sterilize the PTS-ISU. Severe impairment to the operation of the regulator will result.

**CAUTION:** Only competent individuals trained in the repair of this equipment should attempt service.

Do not use malfunctioning equipment. Make all necessary repairs. Have the equipment repaired by qualified service personnel or by Ohio Medical. After repair, perform the Service Checkout Procedure to ensure that the product is functioning properly, and complies with the manufacturer's published specifications.

## 8.4 Technical Assistance

If technical assistance is required, contact Ohio Medical technical support at +1 857-855-0500 or toll free at 866-549-6446.

## 8.5 Return Instructions

1. Clean and disinfect the vacuum regulator.
2. Package securely for protection, preferably in the original container.
3. Include a letter describing in detail any difficulties experienced with the product. Include the person, title, and telephone number to contact for functional questions.
4. If the vacuum regulator is covered under warranty, include the warranty information that came with the device and a copy of the invoice.
5. Call toll free 866-549-6446 or +1 847-855-0500 and ask customer service for an RMA number to include with your shipment.
6. Ship the vacuum regulator prepaid. Write your return address and billing address information on the package or letter that comes with the package.

For Warranty and non-warranty repairs, mail the package to

Ohio Medical  
1111 Lakeside Drive  
Gurnee, IL 60031 USA  
RMA # \_\_\_\_\_

In other locations contact your nearest Ohio Medical office or authorized Ohio Medical distributor.

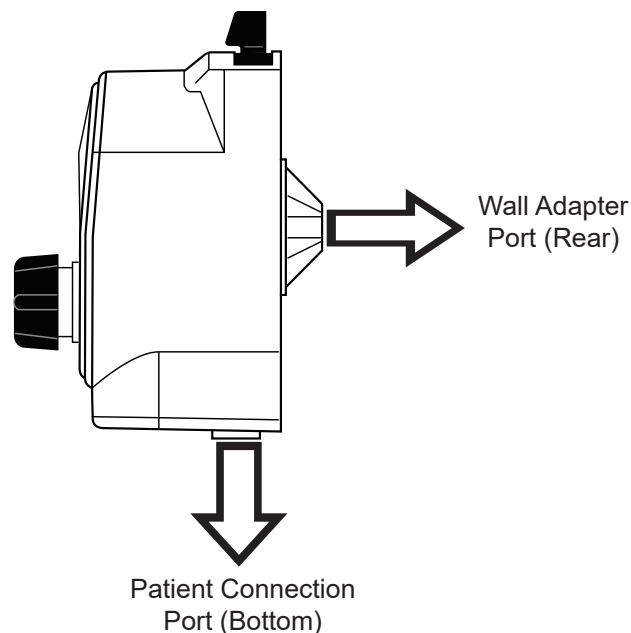
### 8.6 Installation Procedure for Adapters/Probes and Fittings

**CAUTION:** Do not use any Loctite® products or any products which contain Methacrylate Ester as an active ingredient to seal the threads on the adapters/probes and fittings.

All Ohio Medical regulators are supplied with 1/8" NPT female ports. The standard port facilitates simple adaptation to any quick disconnect system. Fittings are available from Ohio Medical to adapt to your quick connect system. We recommend you purchase the appropriate fittings with your regulator at the time of purchase. The fittings will then be factory installed prior to shipping.

In the event that you must assemble or disassemble fittings, please follow these instructions:

1. Prior to installing the fittings wrap the thread with Teflon tape Ohio Medical P/N 6700-1987-800 or equivalent.
2. Apply appropriate torque 4.0 ft-lb (5.4 N-m) minimum to 10.0 ft-lb (13.6 N-m) maximum.
3. Adapters/Probe and fittings which are not keyed for specific orientation, should be torque approximately 6.0 ft-lb (8.1 N-m).
4. Adapters/Probes and fittings that are keyed to specific orientation, must be torque initially to 4.0 ft-lbs (5.4 N-m). Additional torque is applied only until orientation is correct.
5. Make sure wall adapter is installed to specific orientation so that they are mount straight on wall.
6. The regulator is now ready to place in service on your suction system.



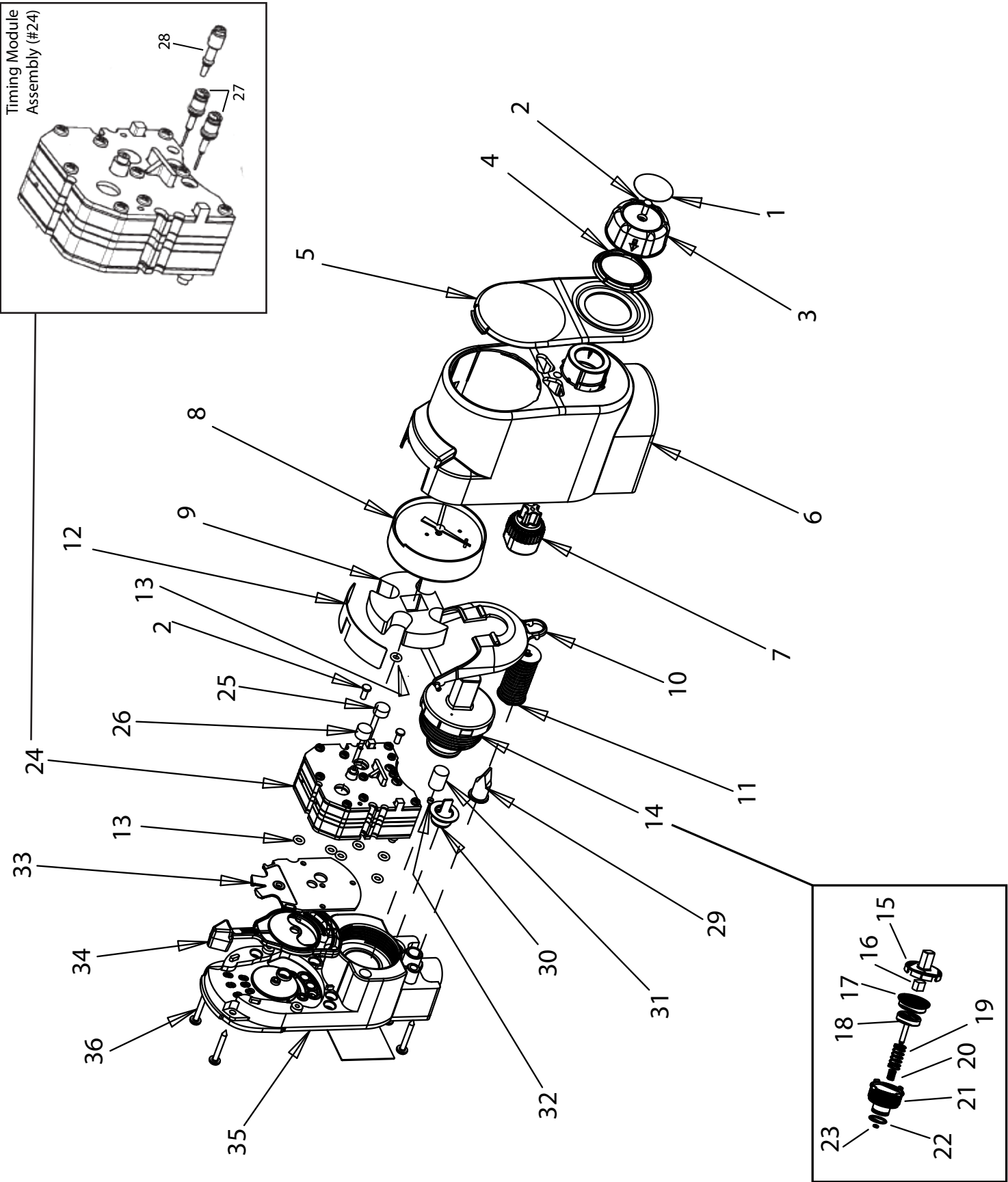


# 9/Ordering Information

## 9.1 Illustrated Parts

Item	Part Number	Description	Qty
1.	8700-0005-100	Knob Label	1
2.	6700-0078-400	Knob and Timing Module Screw	3
3.	8700-0017-500	Knob	1
4.	8700-0019-500	Faceplate Collar	1
5.	8700-0014-500	Faceplate/Adult	1
	8700-0098-500	Faceplate/Neonatal	1
	8700-0055-500	Faceplate/Pediatric	1
6.	8700-0011-500	Case, Regulator (Analog or Digital, standard)	1
	8700-0059-500	Case, Regulator (Digital, Purple)	1
	8700-0060-500	Case, Regulator (Digital, Red)	1
	8700-0061-500	Case, Regulator (Digital, Blue)	1
	8700-0062-500	Case, Regulator (Digital, Yellow)	1
	8700-0063-500	Case, Regulator (Digital, Lt. Blue)	1
	8700-0064-500	Case, Regulator (Digital, Pink)	1
7.	8700-0021-500	Drive Gear	1
8.	8700-0002-400	ANSI Gauge Assembly, Analog, 0-200 mmHg	1
	VR-DGP-200MM	Gauge Assembly, Digital, 0-200 mmHg	1
	VR-DGP-760MM	Gauge Assembly, Digital, 0-760 mmHg	1
	VR-DGP-100MM	Gauge Assembly, Digital, 0-100 mmHg	1
	VR-DGP-160MM	Gauge Assembly, Digital, 0-160 mmHg	1
	8700-0020-400	ISO Gauge Assembly, Analog, 0-200 mmHg	1
	8700-0025-400	ISO Gauge Assembly, Analog, 0-160 mmHg	1
9.	8700-0047-500	Gauge Mount Foam	1
10.	8700-0015-500	Actuator	1
11.	8700-0002-700	Push-To-Set™ Assembly	1
12.	8700-0038-500	Cover Strip	1
13.	0210-0526-300	O-Ring, 9/32 OD x 5/32 ID x 1/16 W	8
14.	8700-0001-700	Regulator Module Assembly	1
15.	8700-0006-500	Cap	1
16.	8700-0046-500	Cap Plug	1
17.	8700-0008-500	Diaphragm	1
18.	8700-0007-500	Piston with stem	1
19.	8700-0011-400	Spring, 0.475" ID	1
20.	8700-0012-400	Spring, 0.246" ID	1
21.	8700-0005-500	Housing	1
22.	8700-0023-500	O-Ring, -018 Nitrile	1
23.	8700-0024-500	Quad-Ring, -006 Nitrile	1
24.	8700-0004-700	Unilogic Module Assembly (with valves)	1
25.	0221-5879-300	Filter, Green	1
26.	0221-5880-300	Filter, Beige	1
27.	8700-0006-700	Timing Valve	2
28.	8700-0007-700	Flow Control valve	1
29.	6700-0110-400	Positive Pressure Relief Valve	1
30.	8700-0039-500	Vacuum Relief Plug	1
31.	0206-5159-300	Bleed Hole Filter	1
32.	6700-0121-400	Bleed Hole Orifice	1
33.	8700-0040-500	Detent Plate	1
34.	8700-0130-500	Mode Selector Switch	1
35.	8700-0011-700	Manifold Assembly	1
36.	6700-0151-400	Manifold Screw	4
	8700-0001-000	PTS-ISU Service Manual	1

**Note:** For information on ANSI and/or ISO configurations, fittings, adapters, and accessories, refer to Ohio Medical's Suction and Oxygen Therapy Product and Accessory Catalog.



## 9/Ordering Information

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### 9.2 ACCESSORIES

#### Suction Filters and Tubing

Description	Part Number		
Disposable Hydrophilic Filter	6730-0350-800 20 Pack	6730-0351-800 200 Pack	
Disposable Hydrophobic Filter Tubing x Tubing nipple	6730-0570-800 3 Pack	6730-0571-800 10 Pack	6730-0572-800 50 Pack
Disposable Hydrophobic Filter 1/8 NPT x Tubing nipple	6730-0580-800 3 Pack	6730-0581-800 10 Pack	6730-0582-800 50 Pack
Tubing	6700-0005-300		

#### Reusable Overflow Safety Traps

Description	Part Number
Overflow Safety Trap – with locking gland connection	6700-0365-901
Overflow Safety Trap - Hand-I-Twist (HIT)	6702-0365-901
Overflow Safety Trap - DISS Wing Nut & Gland	6703-0365-901


#### Sure-Trap™ Overflow Safety Traps

Description	Part Number
Sure-Trap (1/8 NPT) (Box of 12)	7725-0365-912
Sure-Trap (1/8 NPT) (Box of 25)	7725-0365-925
Sure-Trap (1/8 NPT) (Box of 50)	7725-0365-950

# 10/Electromagnetic Compatibility Declarations for PTS

## 10.1

Guidance and Manufacturer's Declaration - Electromagnetic Emissions		
The PTS Digital is intended for use in the electromagnetic environment specified below. The user of the PTS Digital should assure that it is used in such an environment.		
Emissions Test	Compliance	Electromagnetic Environment - Guidance
RF emissions CISPR 11	Group 1	The PTS Digital uses RF energy only for its internal functions. Therefore, its RF emissions are low and are not likely to cause any interference in nearby electronic equipment
RF Emissions CISPR 11	Class A	The PTS Digital is suitable for use in all establishments other than domestic establishments and those directly connected to the public low-voltage power supply network that supplies buildings used for domestic purposes.

Guidance and Manufacturer's Declaration - Electromagnetic Immunity			
The PTS Digital is intended for use in the electromagnetic environment specified below. The user of the PTS Digital should assure that it is used in such an environment.			
Immunity Test	IEC 60601-1-2 Test Level	Compliance Level	Electromagnetic Environment - Guidance
Electrostatic Discharge (ESD) IEC 61000-4-2	±8kV Contact ±2 kV, ±4 kV, ±8 kV, and ±15 kV Air	±8kV Contact, ±2 kV, ±4 kV, ±8 kV, and ±15 kV Air	Floors should be wood, concrete, or ceramic tile. If the floors are covered with synthetic material, the relative humidity should be at least 30%.
Radiated RF IEC 61000-4-3	3 V/m 80 MHz to 2.7 GHz 80% AM at 1 kHz	3 V/m 80 MHz to 2.7 GHz 80% AM at 1 kHz	Field strengths from fixed RF transmitters, as determined by an electromagnetic site survey*, should be less than the compliance level in each frequency range. Interference may occur in the vicinity of equipment marked with this symbol: 
Note: These guidelines may not apply in all situations. Electromagnetic propagation is affected by absorption and reflection from structures, objects and people.			
*Field strengths from fixed transmitters, such as base stations for radio (cellular/cordless) telephones and land mobile radios, amateur radio, AM and FM radio broadcast and TV broadcast cannot be predicted theoretically with accuracy. To assess the electromagnetic environment due to fixed RF transmitters, an electromagnetic site survey should be considered. If the measured field strength in the location in which the PTS Digital is used exceeds the applicable RF compliance level above, the PTS Digital should be observed to verify normal operation. If abnormal performance is observed, additional measures may be necessary, such as reorienting or relocating the PTS Digital.			

# 10/Electromagnetic Compatibility Declarations for PTS Digital

## 10.1

<b>IMMUNITY to Proximity Fields from Radio Frequency Wireless Communication Equipment</b>						
In addition to the Radiated RF IEC 6100-4-3 as shown in the table above, the PTS Digital has been tested as specified in the table below.						
Test Frequency (MHz)	Band (MHz)	Service	Modulation	Maximum Power (W)	Distance (m)	Immunity Test Level (V/m)
385	380-390	TETRA 400	Pulse modulation 18 Hz	1.8	0.3	27
450	430-470	GMRS 460, FRS460	FM $\pm 5$ kHz deviation 1 kHz sine	2	0.3	28
710	704-787	LTE Band 13, 17	Pulse modulation 217 Hz	0.2	0.3	9
745						
780						
810	800-960	GSM 800/900 TETRA 800, iDEN 820, CDMA 850, LTE Band 5	Pulse modulation 18 Hz	2	0.3	28
870						
930						
1720	1700-1990	GSM 1800; CDMA 1900; GSM 1900; DECT; LTE Band 1,3,4,25; UMTS	Pulse modulation 217 Hz	2	0.3	28
1845						
1970						
2450	2400-2570	Bluetooth WLAN, 802.11 b/g/n, RFID	Pulse modulation 217 Hz	2	0.3	28
5240	5100-5800	WLAN 802.11 a/n	Pulse modulation 217 Hz	0.2	0.3	9
5500						
5785						



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Gurnee, IL 60031 USA  
+1 866 549 6446  
[www.ohiomedical.com](http://www.ohiomedical.com)



**EMERGO EUROPE**  
Prinsessegracht 20 2514 AP The Hague The Netherlands



**AUSTRALIAN SPONSOR: EMERGO AUSTRALIA**  
Level 20, Tower II Darling Park 201 Sussex Street Sydney, NSW 2000 Australia

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## BIDDING REQUIREMENTS for PURCHASING

### NOTICE AND INFORMATION FOR BIDDERS

#### **Attachment C: Scope of Work and Site Logistics**

Furnish, deliver, and provide inside delivery of Ohio Medical Equipment. Inside Delivery includes unbox or uncrate, set-up, assemble and make ready for use. All debris should be removed from the premises and warranty information should be turned over to the Owner's Representative.

**A. Project Overview:**

1. The Lehman College Nursing Education, Research and Practice Center will be 52,289 gross square feet, five floor building located on the site of a parking lot and the former bookstore located between Carman Hall and Davis Hall. The center will include a simulation lab, classrooms, faculty offices, computer lab, testing center, research lab, administrative and support spaces.
2. The project is located at: 2900 Goulden Avenue Bronx, NY 10468.
3. This project is covered by a Project Labor Agreement (PLA). The PLA has been provided to all vendors in the Request for Quotation documents.

**B. Site Visit, Conditions and Logistics:**

1. All vendors are responsible for scheduling a site visit to assess logistical delivery issues and site conditions. DASNY shall presume all vendors have visited the project site and verified existing field conditions. All visits must be coordinated with DASNY's Project Manager, Chris Wuest ([cwuest@dasny.org](mailto:cwuest@dasny.org) or (646) 773-0081).
2. Each vendor shall be responsible for assessing all site logistics, including appropriate truck size, loading dock conditions and gate availability, and shall be responsible for providing and fitting equipment in locations, as required. All vendors shall assume full responsibility for all equipment and accessories required to unload furniture and/or equipment at the dock.
3. If the site is still under construction at the time of delivery and/or installation, all workers entering the site must wear the required Personal Protective Equipment (PPE) including safety vests, hard hats, work boots, etc., in accordance with OSHA and other authorities having jurisdiction.
4. All loading dock and/or elevator usage must be coordinated with DASNY.

**C. Site Restrictions:**

1. Limited site access. Deliveries limited to 28' box trucks.



DORMITORY AUTHORITY- STATE OF NEW YORK  
515 BROADWAY  
ALBANY, NY 12207

CUNY  
Lehman College  
Nursing Lab

2. Vendors shall provide PPE for workers on site. Vests, hardhats, and appropriate footwear are required.
3. Dumpsters are not available on-site. Vendors shall be responsible for daily removal of debris off site. All vendors shall be responsible for obeying all site rules and established protocol.
4. Installation work shall include unloading, unpacking, and delivering to respective floor locations.

**D. Elevator Information:**

**1. Freight Elevator:**

- a. Vendors are responsible for confirming the dimension of the elevator's cabs and doors before delivery.
- b. Elevator protection: By vendors.

**E. Building Protection:**

1. The vendor shall be responsible for the protection of all access and work areas, including, but not limited to walls, doors etc., but not flooring. Flooring protection will be by the vendors. The vendor will be held responsible for the repair or replacement of any damage to the building, grounds, walls, and flooring due to the delivery and installation of the product.
2. All delivery paths (walls, etc.) will be protected and maintained, with paper and masonite. The utilization of steel-wheel dollies is prohibited.
3. Furniture/Equipment Protection: All furniture/equipment work surfaces shall be protected after installation is completed. The work surface protection shall be removed by others at a later date.

**F. Delivery Schedule:**

1. All deliveries shall occur from 7:00 am to 3:00 pm unless otherwise scheduled with DASNY.

DORMITORY AUTHORITY- STATE OF NEW YORK  
515 BROADWAY  
ALBANY, NY 12207

CUNY  
Lehman College  
Nursing Lab

2. The Vendor shall be responsible for coordinating permitting for their deliveries in the street as required.
3. The Vendor shall be responsible for coordinating exact delivery dates and times with the project site. Only products that can be immediately installed in a completed space shall be delivered, to avoid staging and on-site storage. The Vendor shall be responsible for temporarily storing materials in a secure warehouse for a period of up to 30 days from DASNY's requested delivery date at no additional cost. The Vendor shall be responsible for the rejection of product delivery, replacement, repair or any other corrective action required, for items received damaged, soiled or not conforming to the detailed specifications.

**G. Tentative Fixtures, Furniture and Equipment Delivery Schedule:**

1. Installation of furniture is anticipated to begin in April of 2023.
2. Installation of fixtures and equipment can begin as indicated in the Request for Quotation and/or Invitation for Bid.

**H. Supervision:**

1. A full-time Coordinating Project Manager and a minimum of one (1) Coordinating Superintendent/Foreman per floor shall be engaged while delivery and installation work are performed.

**I. Parking:**

1. No On-site parking is available.

**J. Punch list:**

1. Each vendor is responsible for contacting DASNY's designated representative at the end of each workday to review project status and obtain sign-off for daily work.
2. The furniture/equipment vendor shall schedule a punch list review with DASNY's designated representative. DASNY reserves the right to withhold 5% payment pending resolution of open punch list items.

**K. Security Requirements**

1. Vendors are responsible to obtain security clearance from Campus Security. All vendors and their workers are required to be vaccinated to gain access to the campus.
2. All Contractors shall submit Daily Reports to Chris Wuest (cwuest@dasny.org) by 10:00 am the following day. Daily Reports are to record, at the minimum, the date, temperature, weather conditions, number of workforce, subcontractors, work activities and location, and special observations. Submission of Daily Reports to Chris Wuest will be a condition of monthly payments to the Contractor.
3. Vaccination card and ID required

**L. Special Provisions**

1. This is a designated Hard Hat Project.
2. There shall be no eating in the work area.
3. Smoking is not permitted on campus.
4. Use of alcohol and controlled substances on campus is not permitted.
5. No signs or advertising material will be permitted on the job site.
6. All provisions of all applicable State Labor Standards must be complied with under provisions of this contract. In addition to the PLA agreement.